



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6705G00132-3G

Job Sheet 200713



Part No: RBW6705G00132-3G

Job Qty: 1 pcs

Part Name: AW139 Main Rotor & Tail Rotor Rigging Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 11/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 19574

Note: DWG RBW6705G00132-3G Rev A1 IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - 1	1 pcs	11/4/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-10-18
							Small Fab - 7		
							Small Fab - 8		
100	Small Fab - 2 - B4B	1 pcs	11/4/19		0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		GP 19-10-18
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
110	QC 5	1 pcs	11/4/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		

Plex 9/17/19 10:24 AM Dart.lajeunesse.marie

				QC 5 - 30		DAS
				QC 5 - 40		OCT 18 2019 40
				QC 5 - 61		9-89
				QC 5 - 81		
120 Packaging 3-1 - Stock - B4B	1 pcs	11/4/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		DAS
				Packaging 3 - 7 - B4B		28
				Packaging 3 - 8 - B4B		9-89
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
130 QC 21 - FG	1 pcs	11/4/19	0.00 0.00	QC 21 - FG - 21		DAS 21 OCT 21 2019
				QC 21 - FG - 70		9-89
				QC 21 - SA - 53		R6001

Part Op 95 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1550-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6705G00132-3G-31/-33 to RBW6705G00132-3G-27 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

100 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1550-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6705G00132-3G-31/-33 to RBW6705G00132-3G-27 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1550-E	Case	1 Ea (1 ea)	95-Small Fab - 1	5218157
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab - 2 - B4B	5206761 012484
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5021046
RBW6705G00132-3G-27	Bottom Foam (Y20, Black), (5-3/4 x 14-1/4 x 18-7/8) use in case APP-1550-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	218155
RBW6705G00132-3G-29	Lid Foam (Y20, Black), (1-3/4 x 14-1/4 x 18-5/8) use in case APP-1550-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	218156
RBW6705G00132-3G-31	Identification Placard 158	1 pcs (1 ea)	100-Small Fab - 2 - B4B	210769
RBW6705G00132-3G-33	Location Placard 158	1 pcs (1 ea)	100-Small Fab - 2 - B4B	216750
RBW6705G02031-3G	Rigging Pin Assembly N1 99	1 pcs (1 ea)	100-Small Fab - 2 - B4B	058590
RBW6705G02131-3G	Rigging Pin Assembly N2 99	3 pcs (3 ea)	100-Small Fab - 2 - B4B	156822
RBW6705G02231-3G	Rigging Pin Assembly N3 99	2 pcs (2 ea)	100-Small Fab - 2 - B4B	194740
RBW6705G02331-3G	Rigging Pin Assembly N4 99	1 pcs (1 ea)	100-Small Fab - 2 - B4B	058643
RBW6705G02431-3G	Main Rotor Actuator Lever Rigging Fork 99	3 pcs (3 ea)	100-Small Fab - 2 - B4B	168989
RBW6705G02532-3G	Main Rotor Actuator Stroke Gag 138	3 pcs (3 ea)	100-Small Fab - 2 - B4B	130176
RBW6705G02631-3G	Tail Rotor Actuator Lever Rigging Fork 99	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5044467
RBW6705G02732-3G	Tail Rotor Actuator Stroke Gag 138	1 pcs (1 ea)	100-Small Fab - 2 - B4B	130173
RBW6705G02831-3G	Warning Flag 99	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5060198
RBW6705G02931-3G	Tail Rotor Actuator Black Simulator Tool 85	1 pcs (1 ea)	100-Small Fab - 2 - B4B	519376
RBW6705G03031-3G	Main Rotor Actuator Black Simulator Tool 98	1 pcs (1 ea)	100-Small Fab - 2 - B4B	221851
RBW6705G04131-3G	Rigging Pin Assembly No.5 99	2 pcs (2 ea)	100-Small Fab - 2 - B4B	156638

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1	APP-1550-E	1	11	0
100-Small Fab - 2 - B4B	97524A032	4	205	0
	RB41011	1	245	0
	RBW6705G00132-3G-27	1	2	0
	RBW6705G00132-3G-29	1	2	0
	RBW6705G00132-3G-31	1	5	0
	RBW6705G00132-3G-33	1	5	0
	RBW6705G02031-3G	1	3	0
	RBW6705G02131-3G	3	1	0
	RBW6705G02231-3G	2	9	0
	RBW6705G02331-3G	1	2	0
	RBW6705G02431-3G	3	7	0
	RBW6705G02532-3G	3	20	0
	RBW6705G02631-3G	1	2	0
	RBW6705G02732-3G	1	10	0
	RBW6705G02831-3G	1	3	0
	RBW6705G02931-3G	1	2	0
	RBW6705G03031-3G	1	1	0
	RBW6705G04131-3G	2	2	0

Part Specifications

Specifications could not be found.

REMOVE BEFORE FLIGHT FLAG STORAGE

1 2 2 2 3 3 12 12 4 5 5 6 6 7 8

REMOVE BEFORE FLIGHT FLAG STORAGE

6 6 6 10 11

REF	EXP	DESCRIPTION	DATE	STATUS
1	A	CHD -200 CUTOFF TO TWO SEPARATE RECEIVED PACKETS FOR -31 & -33 PLACARD PEP. INC. ASSEMBLY CORRECTED BUL -31 & -33 REMOVED CALIBR THE ARSENIC BACK INTO NORMAL. (SEE ALUMINUM B PLACARD) -200 ADDED CUTOFF FOR CLEARANCE TO BOTTOM OF FOAM -31 CHD LETTERS COLOR FROM ALUMINUM LINES AND LETTERS TO WHITE LINES AND LETTERS. -33 CHD LETTERS COLOR FROM ALUMINUM LINES AND LETTERS TO WHITE LINES AND LETTERS.	DATE 4/29/61 2/7/63 DATE 8/18/64	STATUS RUC DM RUC DPD RUC

200713 MS
F1-5051

[illegible]

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY			
				Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Other/Details: _____							
Completed By				Lead hand / Supervisor			
QC / QA Coordinator							